



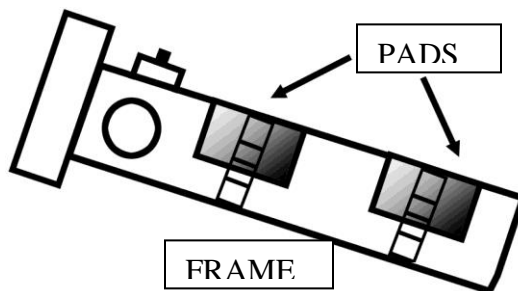
Clarke Manufacturing Inc. 13388 S. Molalla Forest Rd. Molalla OR. 97038

**Part # 1322 XR650L  
4.7 GALLON FUEL TANK**

**READ FIRST TANK INSTALLATION READ FIRST**

Install fuel tank ONLY in a well ventilated area. Clean inside of tank thoroughly before installation. DO NOT start or operate the vehicle if there are any fuel leaks. We recommend that installation be performed by a qualified mechanic. If you have any questions CALL FIRST, before attempting to install.

Thank you for purchasing a Clarke fuel tank. The following instructions will help you install this tank on all years of the XR650L motorcycle. There may be some plastic shavings left in the tank from the manufacturing process. You can use compressed air to blow out the tank. You may also want to rinse out the tank using a small amount of fuel before installing it. The instructions on the back side of this page will help you to install your new tank properly. Please note that this tank will not use the factory "Air Scoops". We have sold this tank for years and have not had complaints about overheating or any other problems from running this setup.



**PLEASE SEE THE REVERSE SIDE OF THIS PAGE FOR INSTALLATION INSTRUCTIONS**

- 1.) Begin by removing your old tank and petcock. Drain your old tank in a well ventilated area.
- 2.) Install the petcock from your old tank onto the new one by inserting it into the tank and carefully threading it onto supplied petcock adapter.
- 3.) Remove the wire form “safety bar” from the Clarke tank and set it aside for later installation.
- 4.) Cut the padding provided into 2 pieces approximately 4” long and 2” wide. You can use more if you choose. The padding is supplied to provide more stability to the tank since there are no support pads as is typical on most plastic tank applications.
- 5.) Zip-Tie or duct tape them to the front and rear section of the frame as shown in the diagram.
- 6.) Now place the tank over the frame and push it forward into position on the rubber pucks that will slide into the plastic mounting brackets that are pre-installed on the tank. Align the rear mount hole with it’s respective mount hole at the back of the tank/frame and using the supplied bolt fasten it firmly.
- 7) Fish the wire form “safety bar” through the front part of the tank/frame area and fasten it to the tank using the screws provided.
- 8.) Route the fuel line over the canister and hook it from the carburetor to the petcock and tighten the securing nut.
- 9.) Turn the petcock to “OFF”. Fill the tank with fuel and check for leaks.
- 10.) Re-install the seat and fasten the seat mount bolts securely make sure all bolts are tight and the petcock is secure.
- 11.) You are now ready for riding. Enjoy your new Clarke tank.